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D206-642-412
Job Sheet 198713

Reprint



Part No: D206-642-412

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear with Standard Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/2/19

Job Tracking No:

Due Date: 8/16/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV Q SHEETS 31,32 IPP Rev:K 05.10.11 Revised picklist per CHG004 KJ/CP/JLM IPP Rev:L 07-12-05 ECN 1080p DD verified by:ec IPP Rev:M 08-09-29 as per DSI9421 DD verified by:JLM IPP Rev:N 12.11.21 ECN12-679 DD ver:JLM IPP REV:O 14.04.25 AS PER ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
Hrs	Hrs								
110	Packaging 1 - Pick Kit	1 pcs	8/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Plex 8/9/19 10:09 AM dart.decosse.nancy

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Container No: S207274



Part: D206-642-412

Job No: 198713

Serial No/Batch: S207274

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17 to 2016 STC SH98 - 4 Issue 2, EASA STC

135 - (Document Control) Photocopy bluefile and create labels per PPP D206-642-412 CHG008
 140 - (QC21- Final Inspection - Work Order Release)

011326

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5166710
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5149813
AN4-5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167345
AN5-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5144958
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5003926
AN5-13A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5179631
D206-642-441	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193412
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205799
D2052	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5195628
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5128886
D2932-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099857
D2932-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5054835
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5194244
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5199619
D2935-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163528
D2935-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5088400
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5204277
D3413	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165886
D3458-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199355
D3458-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5172538
MS21042-3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5204282
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5202668
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5198138
NAS1149C0463R Washer (AN960C416)		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124684
NAS1149C0463J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5191331
NAS1149D0463J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5200189
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5134697

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -457	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-411	SKIDTUBE INSTALLATION, LH
		X								D206-642-412	SKIDTUBE INSTALLATION, RH
			X							D206-642-413	SKIDTUBE INSTALLATION, LH
				X						D206-642-414	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-441	SKIDTUBE
						X				D206-642-457	WEARSHOE KIT (REPLACES -447)
			1	1			X			D206-642-449	RUN-ON LANDING WEARPLATE KIT
								X		D206-642-451	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2850-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG ⁽¹⁾
2B					22			10		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2648	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6				1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7				1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8				1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9				1						D2939-2	SADDLE, AFT IN, RH
10	8		8	8						AN5-11A	BOLT
11	16		16	16						D2852-2	BUSHING
12A	8		8	8						MS21042-3	NUT (OR MS21042L3)
12B	8		8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4		4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4		4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8		8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12		12	12						AN5-8A	BOLT
17	24		24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12		12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4958-15	WEARSHOE (REPLACES D3535-15 + D3536-15)
23A					1	1				D4958-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4958-37	WEARSHOE (REPLACES D3535-37 + D3536-37)
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1		1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1		1	1						D3450-1	WASHER
32B	2		2	2						D3437-1	WASHER
33	1		1	1						MS21043-4	NUT
34	1		1	1						AN4C6A	BOLT
35	1		1	1						NAS1149D0463J	WASHER (OR AN960C416)
36	1		1	1						D2413-1	RING (REPLACES D2655)
37	10		10	10						D2712	SET SCREW
38	2		2	2						D2365	SADDLE SPACER
39	2		2	2						D2365	SADDLE SPACER
40								2		D3414-041	LUG ASSEMBLY (REPLACES D2659)
41								4		AN3C37A	BOLT
42								8		D2652	BUSHING
43								4		MS21043-3	NUT
44								4		NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q

Date: 13.08.12

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -457	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4366-041	FWD WEARPLATE ASSY
51							1	1		D4366-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							3			D2649	SPACER
54A							10	10		AN3-38A	BOLT
54B							10	10		NAS1149C0332R	WASHER (OR AN960C10L)
54C							10	10		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-7 OR D4361-043 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

Change Record

PAGE 1 OF 1

Part Number: D206-642-411 /-411BL/-412/-412BL

Description: SKIDTUBE , LH/RH

[illegible]